



# BULLETIN

## Opel Zafira B Model year: 2005 - 2009 With air conditioning

### Recirculation air flap malfunction

In the above vehicles, a damaged drive (Figure 1) between the recirculation air flap shaft and the recirculation air flap itself can lead to a malfunction.



Figure 1

This can be remedied using a repair kit (93196653; Figure 2). This method involves installing a modified recirculation air flap housing and replacing the short shaft in the flap motor with a longer variant.



Figure 2

To replace the components, proceed as follows:

- Unscrew the fan motor from the recirculation air flap housing (Figure 3)
- Disconnect the recirculation air flap housing from inside the engine compartment
- Remove the housing



Figure 3



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- Remove the recirculation air flap motor (Figure 4) from the old housing, together with the shaft

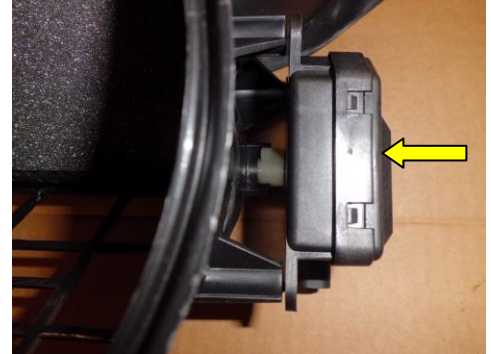
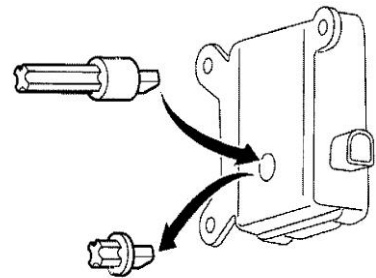


Figure 4

- Detach the short shaft and mount the long shaft from the repair kit (drawing)
- Mount the motor in the new housing, together with the shaft
- Install the recirculation air flap housing and fan motor



After conversion, a basic setting and functional test should be carried out.